

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations SDS ID: 1300202

Issue date: 4/20/2016 Revision date: 4/21/2023 Version: 1.1

SECTION 1: Identification

1.1. Identification

Product form : Substance Substance name : Hexafluoropropene

Chemical name : hexafluoropropene, hexafluoropropylene

CAS-No. : 116-15-4
Product code : 1300-2-02
Formula : C3F6

Synonyms : Hexafluoropropylene; Perfluoropropene

Other means of identification : MFCD00000447

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Laboratory chemicals

Manufacture of substances

Scientific research and development

1.3. Supplier

SynQuest Laboratories, Inc. Inc.

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Alachua, FL, Alachua, 32615 United States of America

T (386) 462-0788 - F (386) 462-7097

info@synquestlabs.com - www.synquestlabs.com

1.4. Emergency telephone number

Emergency number : (844) 523-4086 (3E Company - Account 10069)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Gases under pressure Liquefied gas H280 Contains gas under pressure; may explode if heated

Acute toxicity (inhalation) Category 4 H332 Harmful if inhaled
Serious eye damage/eye irritation Category 2B H320 Causes eye irritation
Specific target organ toxicity (single exposure) Category 2 H371 May cause damage to organs

Specific target organ toxicity (single exposure) Category 2 H3/1 May cause damage to organs Specific target organ toxicity – Single exposure, Category 3, H335 May cause respiratory irritation

Respiratory tract irritation

Specific target organ toxicity (repeated exposure) Category 2 H373 May cause damage to organs through prolonged or repeated

exposure

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)







Signal word (GHS US) : Warning

Precautionary statements (GHS US)

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Hazard statements (GHS US) : H280 - Contains gas under pressure; may explode if heated

H320 - Causes eye irritation H332 - Harmful if inhaled

H335 - May cause respiratory irritation H371 - May cause damage to organs

H373 - May cause damage to organs through prolonged or repeated exposure

: P260 - Do not breathe dust/fume/gas/mist/vapors/spray.

P264 - Wash skin thoroughly after handling

P270 - Do not eat, drink or smoke when using this product. P271 - Use only outdoors or in a well-ventilated area.

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P308+P311 - If exposed or concerned: Call a poison center or doctor. P312 - Call a POISON CENTER or doctor/physician if you feel unwell

P314 - Get medical advice/attention if you feel unwell.

P337+P313 - If eye irritation persists: Get medical advice/attention. P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P405 - Store locked up.

P410+P403 - Protect from sunlight. Store in a well-ventilated place.
P501 - Dispose of contents/container to an approved waste disposal plant

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : May cause frostbite.

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent

Name	Product identifier	%	GHS US classification
Hexafluoropropene (Main constituent)	CAS-No.: 116-15-4	≤ 100	Press. Gas (Liq.), H280 Acute Tox. 4 (Inhalation), H332 Eye Irrit. 2B, H320 STOT SE 2, H371 STOT SE 3, H335 STOT RE 2, H373

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Move the affected personnel away from the contaminated area.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If not breathing, give artificial

respiration. Get immediate medical advice/attention.

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First-aid measures after skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area. Get immediate medical

advice/attention.

First-aid measures after eye contact : Remove contact lenses, if present and easy to do. Continue rinsing. Immediately flush eyes

thoroughly with water for at least 15 minutes. Get immediate medical advice/attention.

First-aid measures after ingestion : Due to its physical form, exposure to this chemical is not likely. Do NOT induce vomiting. Never

give anything by mouth to an unconscious person. Rinse mouth out with water. Get immediate

medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : The most important known symptoms and effects are described in the labelling (see section 2.2)

and/or in section 11.

Symptoms/effects after inhalation : May cause drowsiness or dizziness.

Symptoms/effects after skin contact : Contact with the liquid the may cause cold burns/frostbite.

Symptoms/effects after eye contact : Direct contact with the liquefied gas may cause severe and possibly permanent eye injury due to

frostbite from rapid liquid evaporation.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Alcohol resistant foam. Carbon dioxide. Dry powder. Water spray. Use extinguishing media appropriate for surrounding fire.

5.2. Specific hazards arising from the chemical

Fire hazard : Thermal decomposition generates: Carbon oxides. Hydrogen fluoride.

Explosion hazard : Contains gas under pressure; may explode if heated. Use water spray or fog for cooling exposed

containers.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion.

Protection during firefighting : Wear gas tight chemically protective clothing in combination with self contained breathing

apparatus. For further information refer to section 8: "Exposure controls/personal protection".

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Evacuate unnecessary personnel. Ensure adequate air ventilation. May cause suffocation by reducing oxygen available for breathing. Do not breathe gas, fumes, vapor or spray.

6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

Emergency procedures : Gas/vapor heavier than air. May accumulate in confined spaces, particularly at or below ground level.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

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6.3. Methods and material for containment and cleaning up

For containment : Stop leak if safe to do so.

Methods for cleaning up : Ventilate area.

Other information : For disposal of solid materials or residues refer to section 13 : "Disposal considerations".

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Pressurized container: Do not pierce or burn, even after use. Close valve after each use and

when empty.

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Ensure good

ventilation of the work station. Do not breathe fumes, gas, mist, spray, vapors. Wear personal

protective equipment. Avoid contact with skin and eyes.

Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or

smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.

Storage conditions : Protect from sunlight. Do not expose to temperatures exceeding 50 °C. Keep container closed

when not in use.

Incompatible materials : Refer to Section 10 on Incompatible Materials.

Storage area : Store in dry, cool, well-ventilated area.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Hexafluoropropene (116-15-4)		
USA - ACGIH - Occupational Exposure Limits		
Local name	Hexafluoropropylene	
ACGIH OEL TWA [ppm]	0.1 ppm	
Remark (ACGIH)	Kidney dam	
Regulatory reference	ACGIH 2022	

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station. Emergency eye wash fountains and safety showers

should be available in the immediate vicinity of any potential exposure. Systems under pressure should be regularily checked for leakage. Oxygen detectors should be used when asphyxiating gases may be released. Gas detectors should be used when toxic gases may be released.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

protective gloves. 29 CFR 1910.138: Hand Protection

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Eye protection:

Chemical goggles or safety glasses. Face shield. 29 CFR 1910.133: Eye and Face Protection

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of inadequate ventilation wear respiratory protection. 29 CFR 1910.134: Respiratory Protection

Personal protective equipment symbol(s):









Thermal hazard protection:

Cold insulating gloves.

Other information:

Safety shoes. 29 CFR 1910.136: Foot Protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Gas

Color : No data available
Odor : No data available
Odor threshold : No data available
pH : No data available
Melting point : -156.2 °C

Freezing point : No data available

Boiling point : -29 °C

Flash point : No data available
Relative evaporation rate (butyl acetate=1) : No data available
Flammability (solid, gas) : No data available
Vapor pressure : 84.8 psig (@ 21 °C)
Relative vapor density at 20 °C : No data available
Relative density : No data available
Density : 1.583 g/ml (@ -40 °C)

: 150.02 g/mol Molecular mass : Water: < 5 mg/l Solubility Partition coefficient n-octanol/water (Log Pow) : No data available Auto-ignition temperature No data available Decomposition temperature No data available Viscosity, kinematic No data available Viscosity, dynamic : No data available **Explosion limits** : No data available Explosive properties : No data available Oxidizing properties : No data available

9.2. Other information

No additional information available

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SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

The product is stable at normal handling and storage conditions.

10.3. Possibility of hazardous reactions

May polymerize.

10.4. Conditions to avoid

Protect from sunlight. Do not expose to temperatures exceeding 50 °C. Keep away from heat, sparks and flame.

10.5. Incompatible materials

Alkali metals. Finely divided metals (Al, Mg, Zn). Strong oxidizing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Hazardous decomposition products in case of fire, see Section 5.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Harmful if inhaled.

Hexafluoropropene (116-15-4)	
LC50 Inhalation - Rat	11200 mg/m³ (Exposure time: 4 h)
ATE US (vapors)	11.2 mg/l/4h
Skin corrosion/irritation : Not classified	

Serious eye damage/irritation : Causes eye irritation.

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : May cause damage to organs. May cause respiratory irritation.

STOT-repeated exposure : May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified Viscosity, kinematic : No data available

Symptoms/effects : The most important known symptoms and effects are described in the labelling (see section 2.2)

and/or in section 11.

Symptoms/effects after inhalation : May cause drowsiness or dizziness.

Symptoms/effects after skin contact : Contact with the liquid the may cause cold burns/frostbite.

Symptoms/effects after eye contact : Direct contact with the liquefied gas may cause severe and possibly permanent eye injury due to

frostbite from rapid liquid evaporation.

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SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Hexafluoropropene (116-15-4)

BCF - Fish [1] (no bioaccumulation expected)

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Remove to an authorized incinerator equipped with an afterburner and a flue gas scrubber.

Product/Packaging disposal recommendations : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Additional information : Recycle the material as far as possible.

SECTION 14: Transport information

14.1. UN number

DOT NA No : UN1858 UN-No. (TDG) : UN1858 UN-No. (IMDG) : 1858 UN-No. (IATA) : 1858

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Hexafluoropropylene compressed Proper Shipping Name (TDG) : HEXAFLUOROPROPYLENE

Proper Shipping Name (IMDG) : HEXAFLUOROPROPYLENE (REFRIGERANT GAS R 1216)

Proper Shipping Name (IATA) : Hexafluoropropylene

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 2.2 Hazard labels (DOT) : 2.2



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TDG

Transport hazard class(es) (TDG) : 2.2 Hazard labels (TDG) : 2.2



IMDG

Transport hazard class(es) (IMDG) : 2.2 Hazard labels (IMDG) : 2.2



IATA

Transport hazard class(es) (IATA) : 2.2 Hazard labels (IATA) : 2.2



14.4. Packing group

Packing group (DOT) : Not applicable
Packing group (TDG) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

UN-No.(DOT) : UN1858

DOT Special Provisions (49 CFR 172.102) : T50 - When portable tank instruction T50 is referenced in Column (7) of the 172.101 Table, the

applicable liquefied compressed gases are authorized to be transported in portable tanks in

accordance with the requirements of 173.313 of this subchapter.

DOT Packaging Exceptions (49 CFR 173.xxx) : 306
DOT Packaging Non Bulk (49 CFR 173.xxx) : 304
DOT Packaging Bulk (49 CFR 173.xxx) : 314, 315
DOT Quantity Limitations Passenger aircraft/rail (49 : 75 kg

CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 150 kg

CFR 175.75)

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel.

TDG

UN-No. (TDG) : UN1858 Explosive Limit and Limited Quantity Index : 0.125 L Excepted quantities (TDG) : E1

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Passenger Carrying Road Vehicle or Passenger : 75 L

Carrying Railway Vehicle Index

Emergency Response Guide (ERG) Number : 126

IMDG

Limited quantities (IMDG) : 120 ml
Excepted quantities (IMDG) : E1
Packing instructions (IMDG) : P200
Tank instructions (IMDG) : T50

EmS-No. (Fire) : F-C - FIRE SCHEDULE Charlie - NON-FLAMMABLE GASES

EmS-No. (Spillage) : S-V - SPILLAGE SCHEDULE Victor - GASES (NON-FLAMMABLE, NON-TOXIC)

Stowage category (IMDG) : A

Properties and observations (IMDG) : Non-flammable gas. Much heavier than air (5.2).

IATA

PCA Excepted quantities (IATA) : E1 PCA Limited quantities (IATA) Forbidden PCA limited quantity max net quantity (IATA) : Forbidden PCA packing instructions (IATA) : 200 PCA max net quantity (IATA) : 75kg : 200 CAO packing instructions (IATA) CAO max net quantity (IATA) : 150kg ERG code (IATA) : 2L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Hexafluoropropene (116-15-4)

Listed on the Canadian NDSL (Non-Domestic Substances List)

EU-Regulations

Hexafluoropropene (116-15-4)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Hexafluoropropene (116-15-4)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing New Chemical Substances) inventory

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

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15.3. US State regulations

Hexafluoropropene (116-15-4)		
State or local regulations	U.S New Jersey - Right to Know Hazardous Substance List	

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

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Full text of H-phrases		
H280	Contains gas under pressure; may explode if heated	
H320	Causes eye irritation	
H332	Harmful if inhaled	
H335	May cause respiratory irritation	
H371	May cause damage to organs	
H373	May cause damage to organs through prolonged or repeated exposure	

NFPA health hazard : 3 - Materials that, under emergency conditions, can cause serious or

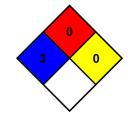
permanent injury.

NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and

ntrinsically noncompustible materials such as concrete, stone, a sand

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire

conditions.



Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 0 Minimal Hazard - Materials that will not burn

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT

react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Indication of changes:					
Section	Changed item	Change	Comments		
2	GHS-US classification		added H280 changed H319 to H320 added H371 added H373		

Safety Data Sheet (SDS), USA

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is offered solely for your consideration, investigation, and verification. It does not represent any guarantee of the properties of the product nor that the hazard precautions or procedures described are the only ones which exist. SynQuest shall not be held liable or any damage resulting from handling or from contact with the above product.