

### SECTION 1: Identification

#### 1.1. Identification

Product form	: Substance
Substance name	: Azepane
CAS No	: 111-49-9
Product code	: 3H31-1-1H
Formula	: C6H13N
Synonyms	: Hexahydro-1H-azepine; Homopiperidine; Hexamethyleneimine
Other means of identification	: MFCD00006934

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture	: Laboratory chemicals Manufacture of substances Scientific research and development
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#### 1.3. Details of the supplier of the safety data sheet

SynQuest Laboratories, Inc.  
P.O. Box 309  
Alachua, FL 32615 - United States of America  
T (386) 462-0788 - F (386) 462-7097  
[info@synquestlabs.com](mailto:info@synquestlabs.com) - [www.synquestlabs.com](http://www.synquestlabs.com)

#### 1.4. Emergency telephone number

Emergency number : (844) 523-4086 (3E Company - Account 10069)

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### Classification (GHS-US)

Flam. Liq. 2	H225 - Highly flammable liquid and vapour
Acute Tox. 2 (Oral)	H300 - Fatal if swallowed
Acute Tox. 3 (Inhalation)	H331 - Toxic if inhaled
Skin Corr. 1B	H314 - Causes severe skin burns and eye damage
Eye Dam. 1	H318 - Causes serious eye damage

Full text of H-phrases: see section 16

#### 2.2. Label elements

##### GHS-US labeling

Hazard pictograms (GHS-US) :



GHS02

GHS05

GHS06

Signal word (GHS-US) :

Danger

Hazard statements (GHS-US) :

H225 - Highly flammable liquid and vapor  
H300 - Fatal if swallowed  
H314 - Causes severe skin burns and eye damage  
H331 - Toxic if inhaled

Precautionary statements (GHS-US) :

P210 - Keep away from heat/sparks/open flames/hot surfaces. No smoking  
P233 - Keep container tightly closed  
P240 - Ground/bond container and receiving equipment  
P241 - Use explosion-proof electrical/ventilating/lighting equipment  
P242 - Use only non-sparking tools  
P243 - Take precautionary measures against static discharge  
P260 - Do not breathe dust/fume/gas/mist/vapors/spray  
P264 - Wash skin thoroughly after handling  
P270 - Do not eat, drink or smoke when using this product  
P271 - Use only outdoors or in a well-ventilated area  
P280 - Wear protective gloves/protective clothing/eye protection/face protection  
P301+P310 - If swallowed: Immediately call a poison center/doctor/...  
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting

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P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P310 - Immediately call a POISON CENTER or doctor/ physician  
P311 - Call a POISON CENTER or doctor/physician  
P321 - Specific treatment (see supplemental first aid instructions on this label)  
P330 - Rinse mouth  
P363 - Wash contaminated clothing before reuse  
P370+P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed  
P403+P235 - Store in a well-ventilated place. Keep cool  
P405 - Store locked up  
P501 - Dispose of contents/container to an approved waste disposal plant

### 2.3. Other hazards

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Substance type : Mono-constituent

Name	Product identifier	%	Classification (GHS-US)
Azepane (Main constituent)	(CAS No) 111-49-9	<= 100	Flam. Liq. 2, H225 Acute Tox. 2 (Oral), H300 Acute Tox. 3 (Inhalation), H331 Skin Corr. 1B, H314 Eye Dam. 1, H318

Full text of H-phrases: see section 16

### 3.2. Mixture

Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Move the affected personnel away from the contaminated area.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration. Get immediate medical advice/attention.

First-aid measures after skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Get immediate medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion : Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth out with water. Get immediate medical advice/attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11.

Symptoms/injuries after inhalation : Material is destructive to tissue of the mucuous membranes and upper respiratory tract. Cough, shortness of breath, headache, nausea.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Alcohol resistant foam. Carbon dioxide. Dry powder. Water spray. Use extinguishing media appropriate for surrounding fire.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard : Thermal decomposition generates: Carbon oxides. Nitrogen oxides.

Explosion hazard : Risk of explosion if heated under confinement. Use water spray or fog for cooling exposed containers. May form flammable/explosive vapor-air mixture.

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### 5.3. Advice for firefighters

- Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion.
- Protection during firefighting : Wear gas tight chemically protective clothing in combination with self contained breathing apparatus. For further information refer to section 8: "Exposure controls/personal protection".

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Evacuate unnecessary personnel. Ensure adequate air ventilation. Do not breathe gas, fumes, vapor or spray.

#### 6.1.1. For non-emergency personnel

- Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene.

#### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
- Emergency procedures : Gas/vapor heavier than air. May accumulate in confined spaces, particularly at or below ground level. Consider the risk of potentially explosive atmospheres. Eliminate every possible source of ignition.

### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

- For containment : Stop leak if safe to do so. Dike for recovery or absorb with appropriate material.
- Methods for cleaning up : Take up large spills with pump or vacuum and finish with dry chemical absorbent. Use explosion-proof equipment. Take up small spills with dry chemical absorbent. Sweep or shovel spills into appropriate container for disposal. Ventilate area.
- Other information : For disposal of solid materials or residues refer to section 13 : "Disposal considerations".

### 6.4. Reference to other sections

No additional information available

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.
- Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Ensure good ventilation of the work station. Do not breathe fumes, mist, spray, vapors. Wear personal protective equipment. Avoid contact with skin and eyes. Keep away from ignition sources (including static discharges). Proper grounding procedures to avoid static electricity should be followed. Use only non-sparking tools.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Keep container closed when not in use. Keep away from ignition sources.
- Incompatible materials : Refer to Section 10 on Incompatible Materials.
- Storage area : Store in dry, cool, well-ventilated area.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Exposure controls

- Appropriate engineering controls : Ensure good ventilation of the work station. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
- Hand protection : Protective gloves. 29 CFR 1910.138: Hand Protection.
- Eye protection : Chemical goggles or safety glasses. Face shield. 29 CFR 1910.133: Eye and Face Protection.
- Skin and body protection : Wear suitable protective clothing.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. 29 CFR 1910.134: Respiratory Protection.

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Other information : Safety shoes. 29 CFR 1910.136: Foot Protection.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state : Liquid  
Appearance : Clear, colorless to light yellow liquid.  
Color : Clear Colorless light yellow  
Odor : ammonia-like  
Odor threshold : No data available  
pH : No data available  
Melting point : -37 °C  
Freezing point : No data available  
Boiling point : 138 °C (@ 749 mm Hg)  
Flash point : 18 °C  
Relative evaporation rate (butyl acetate=1) : No data available  
Flammability (solid, gas) : No data available  
Explosion limits : No data available  
Explosive properties : No data available  
Oxidizing properties : No data available  
Vapor pressure : 7.4 mm Hg (@ 21.1 °C)  
Relative density : No data available  
Relative vapor density at 20 °C : No data available  
Specific gravity / density : 0.88 g/ml (@ 25 °C)  
Molecular mass : 99.17 g/mol  
Solubility : No data available  
Log Pow : No data available  
Auto-ignition temperature : No data available  
Decomposition temperature : No data available  
Viscosity : No data available  
Viscosity, kinematic : No data available  
Viscosity, dynamic : No data available

#### 9.2. Other information

Refractive index : 1.466 (@ 20 °C)

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No additional information available

#### 10.2. Chemical stability

The product is stable at normal handling and storage conditions.

#### 10.3. Possibility of hazardous reactions

No additional information available

#### 10.4. Conditions to avoid

No additional information available

#### 10.5. Incompatible materials

Strong acids. Strong oxidizing agents.

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Hazardous decomposition products in case of fire, see Section 5.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity : Oral: Fatal if swallowed. Inhalation: Toxic if inhaled.

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LD50 oral rat : 20700 µg/kg

Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: Material is destructive to tissue of the mucuous membranes and upper respiratory tract. Cough, shortness of breath, headache, nausea.

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods	: Remove to an authorized incinerator equipped with an afterburner and a flue gas scrubber.
Waste disposal recommendations	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information	: Recycle the material as far as possible.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Transport document description	: UN2493 Hexamethyleneimine, 3, II
UN-No.(DOT)	: UN2493
Proper Shipping Name (DOT)	: Hexamethyleneimine
Transport hazard class(es) (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Hazard labels (DOT)	: 3 - Flammable liquid 8 - Corrosive



Packing group (DOT)	: II - Medium Danger
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 202
DOT Packaging Bulk (49 CFR 173.xxx)	: 243

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DOT Special Provisions (49 CFR 172.102)	: IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 1 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 5 L
DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"
Emergency Response Guide (ERG) Number	: 132
Other information	: No supplementary information available.

### TDG

No additional information available

### Transport by sea

UN-No. (IMDG)	: 2493
Proper Shipping Name (IMDG)	: HEXAMETHYLENEIMINE
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: II - substances presenting medium danger

### Air transport

UN-No. (IATA)	: 2493
Proper Shipping Name (IATA)	: Hexamethyleneimine
Class (IATA)	: 3 - Flammable Liquids
Packing group (IATA)	: II - Medium Danger

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### Azepane (111-49-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

### 15.2. International regulations

#### CANADA

#### Azepane (111-49-9)

Listed on the Canadian DSL (Domestic Substances List)

### EU-Regulations

No additional information available

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### National regulations

#### Azepane (111-49-9)

Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Listed on the Canadian IDL (Ingredient Disclosure List)  
Listed on INSQ (Mexican national Inventory of Chemical Substances)

### 15.3. US State regulations

#### Azepane (111-49-9)

State or local regulations	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List
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California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

## SECTION 16: Other information

Full text of H-phrases:

Acute Tox. 2 (Oral)	Acute toxicity (oral) Category 2
Acute Tox. 3 (Inhalation)	Acute toxicity (inhalation) Category 3
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Flam. Liq. 2	Flammable liquids Category 2
Skin Corr. 1B	Skin corrosion/irritation Category 1B
H225	Highly flammable liquid and vapor
H300	Fatal if swallowed
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H331	Toxic if inhaled

NFPA health hazard

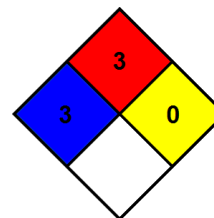
: 3 - Short exposure could cause serious temporary or residual injury even though prompt medical attention was given.

NFPA fire hazard

: 3 - Liquids and solids that can be ignited under almost all ambient conditions.

NFPA reactivity

: 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



HMIS III Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

\* - Chronic (long-term) health effects may result from repeated overexposure

Flammability

: 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)

Physical

: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

SDS US (GHS HazCom 2012)

*The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is offered solely for your consideration, investigation, and verification. It does not represent any guarantee of the properties of the product nor that the hazard precautions or procedures described are the only ones which exist. SynQuest shall not be held liable or any damage resulting from handling or from contact with the above product.*