

SECTION 1: Identification

1.1. Identification

Product form	: Substance
Substance name	: Tetramethylammonium hydroxide, 25% aq
Product code	: 4133-1-00SW
Synonyms	: TMAH, 25% aq

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture	: Laboratory chemicals Manufacture of substances Scientific research and development
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1.3. Details of the supplier of the safety data sheet

SynQuest Laboratories, Inc.
P.O. Box 309
Alachua, FL 32615 - United States of America
T (386) 462-0788 - F (386) 462-7097
info@synquestlabs.com - www.synquestlabs.com

1.4. Emergency telephone number

Emergency number : (844) 523-4086 (3E Company - Account 10069)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Acute Tox. 2 (Oral)	H300 - Fatal if swallowed
Acute Tox. 2 (Dermal)	H310 - Fatal in contact with skin
Skin Corr. 1B	H314 - Causes severe skin burns and eye damage
Eye Dam. 1	H318 - Causes serious eye damage
STOT SE 3	H335 - May cause respiratory irritation
STOT SE 1	H370 - Causes damage to organs
STOT RE 1	H372 - Causes damage to organs through prolonged or repeated exposure
Aquatic Acute 2	H401 - Toxic to aquatic life
Aquatic Chronic 2	H411 - Toxic to aquatic life with long lasting effects

Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



GHS05

GHS06

GHS07

GHS08

GHS09

Signal word (GHS-US) :

Danger

Hazard statements (GHS-US) :

H300+H310 - Fatal if swallowed or in contact with skin
H314 - Causes severe skin burns and eye damage
H335 - May cause respiratory irritation
H370 - Causes damage to organs
H372 - Causes damage to organs through prolonged or repeated exposure
H411 - Toxic to aquatic life with long lasting effects

Precautionary statements (GHS-US) :

P260 - Do not breathe fumes, mist, spray, vapors
P262 - Do not get in eyes, on skin, or on clothing
P264 - Wash skin thoroughly after handling
P270 - Do not eat, drink or smoke when using this product
P271 - Use only outdoors or in a well-ventilated area
P273 - Avoid release to the environment
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P301+P310 - If swallowed: Immediately call a poison center/doctor/...
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

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P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P307+P311 - If exposed: Call a poison center/doctor
P310 - Immediately call a POISON CENTER or doctor/ physician
P314 - Get medical advice/attention if you feel unwell
P321 - Specific treatment (see supplemental first aid instructions on this label)
P330 - Rinse mouth
P361 - Take off immediately all contaminated clothing
P363 - Wash contaminated clothing before reuse
P391 - Collect spillage
P403+P233 - Store in a well-ventilated place. Keep container tightly closed
P405 - Store locked up
P501 - Dispose of contents/container to an approved waste disposal plant

2.3. Other hazards

Other hazards not contributing to the classification : Absorbed very rapidly through the skin.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substance

Name : Tetramethylammonium hydroxide, 25% aq

Name	Product identifier	%	Classification (GHS-US)
Water	(CAS No) 7732-18-5	73 - 77	Not classified
Tetramethylammonium hydroxide	(CAS No) 75-59-2	23 - 27	Acute Tox. 2 (Oral), H300 Acute Tox. 2 (Dermal), H310 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 1, H370 Aquatic Acute 2, H401

Full text of H-phrases: see section 16

3.2. Mixture

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Move the affected personnel away from the contaminated area.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration. Get immediate medical advice/attention.
First-aid measures after skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Get immediate medical advice/attention.
First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
First-aid measures after ingestion : Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth out with water. Get immediate medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11.
Symptoms/injuries after inhalation : Material is destructive to tissue of the mucuous membranes and upper respiratory tract. Cough, shortness of breath, headache, nausea.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Alcohol resistant foam. Carbon dioxide. Dry powder. Water spray. Use extinguishing media appropriate for surrounding fire.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Thermal decomposition generates: Carbon oxides. Nitrogen oxides.

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Explosion hazard : Risk of explosion if heated under confinement. Use water spray or fog for cooling exposed containers.

5.3. Advice for firefighters

Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion.
Protection during firefighting : Wear gas tight chemically protective clothing in combination with self contained breathing apparatus. For further information refer to section 8: "Exposure controls/personal protection".

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Evacuate unnecessary personnel. Ensure adequate air ventilation. Do not breathe gas, fumes, vapor or spray.

6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Gas/vapor heavier than air. May accumulate in confined spaces, particularly at or below ground level.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Stop leak if safe to do so. Dike for recovery or absorb with appropriate material.

Methods for cleaning up : Take up large spills with pump or vacuum and finish with dry chemical absorbent. Use explosion-proof equipment. Take up small spills with dry chemical absorbent. Sweep or shovel spills into appropriate container for disposal. Ventilate area.

Other information : For disposal of solid materials or residues refer to section 13 : "Disposal considerations".

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Ensure good ventilation of the work station. Do not breathe fumes, mist, spray, vapors. Wear personal protective equipment. Avoid contact with skin and eyes.

Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.

Storage conditions : Keep container closed when not in use. Air sensitive. Keep contents under inert gas.

Incompatible materials : Refer to Section 10 on Incompatible Materials.

Storage area : Store in dry, cool, well-ventilated area.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls : Ensure good ventilation of the work station. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection : Protective gloves. 29 CFR 1910.138: Hand Protection.

Eye protection : Chemical goggles or safety glasses. Face shield. 29 CFR 1910.133: Eye and Face Protection.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. 29 CFR 1910.134: Respiratory Protection.

Other information : Safety shoes. 29 CFR 1910.136: Foot Protection.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Colourless.
Odor	: Odourless.
Odor threshold	: No data available
pH	: No data available
Melting point	: -25 °C
Freezing point	: No data available
Boiling point	: 102 °C
Flash point	: > 100 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Vapor pressure	: 17.5 mm Hg (@ 20 °C)
Relative density	: No data available
Relative vapor density at 20 °C	: No data available
Specific gravity / density	: 1.014 g/ml
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

The product is stable at normal handling and storage conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Keep away from heat, sparks and flame.

10.5. Incompatible materials

Acids. Acid chlorides. Acid anhydrides. Alkali metal salts. Aluminum. Strong oxidizing agents. Halogens.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Hazardous decomposition products in case of fire, see Section 5.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Oral: Fatal if swallowed. Dermal: Fatal in contact with skin.

Tetramethylammonium hydroxide (75-59-2)	
ATE US (oral)	5.000 mg/kg body weight
ATE US (dermal)	50.000 mg/kg body weight

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Water (7732-18-5)

LD50 oral rat > 90 ml/kg

Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: May cause respiratory irritation. Causes damage to organs.
Specific target organ toxicity (repeated exposure)	: Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: Material is destructive to tissue of the mucuous membranes and upper respiratory tract. Cough, shortness of breath, headache, nausea.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Remove to an authorized incinerator equipped with an afterburner and a flue gas scrubber.
Waste disposal recommendations	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information	: Recycle the material as far as possible.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN1835 Tetramethylammonium hydroxide solution, 8, II

UN-No.(DOT)	: UN1835
Proper Shipping Name (DOT)	: Tetramethylammonium hydroxide solution
Transport hazard class(es) (DOT)	: 8 - Class 8 - Corrosive material 49 CFR 173.136
Hazard labels (DOT)	: 8 - Corrosive



Packing group (DOT)	: II - Medium Danger
Dangerous for the environment	: Yes

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Marine pollutant : Yes



DOT Packaging Non Bulk (49 CFR 173.xxx) : 202

DOT Packaging Bulk (49 CFR 173.xxx) : 242

DOT Special Provisions (49 CFR 172.102) : B2 - MC 300, MC 301, MC 302, MC 303, MC 305, and MC 306 and DOT 406 cargo tanks are not authorized.

IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.

T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)

TP2 - a. The maximum degree of filling must not exceed the degree of filling determined by the following: (image) Where: t_r is the maximum mean bulk temperature during transport, t_f is the temperature in degrees celsius of the liquid during filling, and α is the mean coefficient of cubical expansion of the liquid between the mean temperature of the liquid during filling (t_f) and the maximum mean bulk temperature during transportation (t_r) both in degrees celsius. b. For liquids transported under ambient conditions may be calculated using the formula: (image) Where: d_{15} and d_{50} are the densities (in units of mass per unit volume) of the liquid at 15 C (59 F) and 50 C (122 F), respectively.

DOT Packaging Exceptions (49 CFR 173.xxx) : 154

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 1 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 30 L

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

DOT Vessel Stowage Other : 52 - Stow "separated from" acids

Other information : No supplementary information available.

TDG

No additional information available

Transport by sea

UN-No. (IMDG) : 1835

Proper Shipping Name (IMDG) : TETRAMETHYLAMMONIUM HYDROXIDE SOLUTION

Class (IMDG) : 8 - Corrosive substances

Packing group (IMDG) : II - substances presenting medium danger

Air transport

UN-No. (IATA) : 1835

Proper Shipping Name (IATA) : Tetramethylammonium hydroxide, solution

Class (IATA) : 8 - Corrosives

Packing group (IATA) : II - Medium Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory except for:

Tetramethylammonium hydroxide	CAS No 75-59-2	23 - 27%
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This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

No additional information available

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Water (7732-18-5)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Uncontrolled product according to WHMIS classification criteria

EU-Regulations

No additional information available

National regulations

Water (7732-18-5)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on INSQ (Mexican national Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

Acute Tox. 2 (Dermal)	Acute toxicity (dermal) Category 2
Acute Tox. 2 (Oral)	Acute toxicity (oral) Category 2
Aquatic Acute 2	Hazardous to the aquatic environment - Acute Hazard Category 2
Aquatic Chronic 2	Hazardous to the aquatic environment - Chronic Hazard Category 2
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Skin Corr. 1A	Skin corrosion/irritation Category 1A
Skin Corr. 1B	Skin corrosion/irritation Category 1B
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
STOT SE 1	Specific target organ toxicity (single exposure) Category 1
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H300	Fatal if swallowed
H310	Fatal in contact with skin
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H335	May cause respiratory irritation
H370	Causes damage to organs
H372	Causes damage to organs through prolonged or repeated exposure
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects

NFPA health hazard

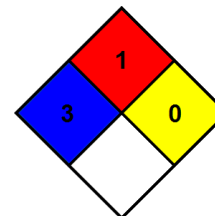
: 3 - Short exposure could cause serious temporary or residual injury even though prompt medical attention was given.

NFPA fire hazard

: 1 - Must be preheated before ignition can occur.

NFPA reactivity

: 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



HMIS III Rating

Health

: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability

: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical

: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

SDS US (GHS HazCom 2012)

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The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is offered solely for your consideration, investigation, and verification. It does not represent any guarantee of the properties of the product nor that the hazard precautions or procedures described are the only ones which exist. SynQuest shall not be held liable or any damage resulting from handling or from contact with the above product.