

Triethoxysilane

Safety Data Sheet 6183143

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 06/20/2017

Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Substance
 Substance name : Triethoxysilane
 CAS No : 998-30-1
 Product code : 6183-1-43
 Formula : C₆H₁₆O₃Si
 Other means of identification : MFCD00009061

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Laboratory chemicals
 Manufacture of substances
 Scientific research and development

1.3. Details of the supplier of the safety data sheet

SynQuest Laboratories, Inc.
 P.O. Box 309
 Alachua, FL 32615 - United States of America
 T (386) 462-0788 - F (386) 462-7097
info@synquestlabs.com - www.synquestlabs.com

1.4. Emergency telephone number

Emergency number : (844) 523-4086 (3E Company - Account 10069)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

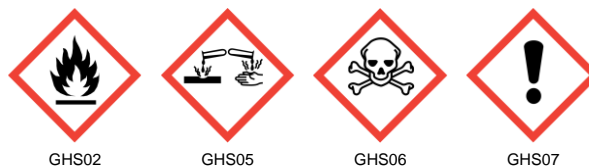
Flam. Liq. 3 H226 - Flammable liquid and vapour
 Acute Tox. 1 (Inhalation) H330 - Fatal if inhaled
 Skin Irrit. 2 H315 - Causes skin irritation
 Eye Dam. 1 H318 - Causes serious eye damage
 STOT SE 3 H335 - May cause respiratory irritation

Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H226 - Flammable liquid and vapor
 H315 - Causes skin irritation
 H318 - Causes serious eye damage
 H330 - Fatal if inhaled
 H335 - May cause respiratory irritation

Precautionary statements (GHS-US) : P210 - Keep away from heat/sparks/open flames/hot surfaces. No smoking
 P233 - Keep container tightly closed
 P240 - Ground/bond container and receiving equipment
 P241 - Use explosion-proof electrical/ventilating/lighting equipment
 P242 - Use only non-sparking tools
 P243 - Take precautionary measures against static discharge
 P260 - Do not breathe dust/fume/gas/mist/vapors/spray
 P264 - Wash skin thoroughly after handling
 P271 - Use only outdoors or in a well-ventilated area
 P280 - Wear protective gloves/protective clothing/eye protection/face protection
 P284 - In case of inadequate ventilation wear respiratory protection
 P302+P352 - If on skin: Wash with plenty of soap and water
 P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse

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skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/ physician
P320 - Specific treatment is urgent (see supplemental first aid instructions on this label)
P321 - Specific treatment (see supplemental first aid instructions on this label)
P332+P313 - If skin irritation occurs: Get medical advice/attention
P362+P364 - Take off contaminated clothing and wash it before reuse
P370+P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish
P403+P233 - Store in a well-ventilated place. Keep container tightly closed
P403+P235 - Store in a well-ventilated place. Keep cool
P405 - Store locked up
P501 - Dispose of contents/container to an approved waste disposal plant

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substance

Substance type : Mono-constituent

Name	Product identifier	%	Classification (GHS-US)
Triethoxysilane (Main constituent)	(CAS No) 998-30-1	<= 100	Flam. Liq. 3, H226 Acute Tox. 1 (Inhalation), H330 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335

Full text of H-phrases: see section 16

3.2. Mixture

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Move the affected personnel away from the contaminated area.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration. Get immediate medical advice/attention.

First-aid measures after skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Get immediate medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion : Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth out with water. Get immediate medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11.

Symptoms/injuries after inhalation : Material is destructive to tissue of the mucuous membranes and upper respiratory tract. Cough, shortness of breath, headache, nausea.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Alcohol resistant foam. Carbon dioxide. Dry powder. Water spray. Use extinguishing media appropriate for surrounding fire.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Thermal decomposition generates: Carbon oxides. Silicon oxides.

Explosion hazard : Risk of explosion if heated under confinement. Use water spray or fog for cooling exposed containers. May form flammable/explosive vapor-air mixture.

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5.3. Advice for firefighters

- Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion.
- Protection during firefighting : Wear gas tight chemically protective clothing in combination with self contained breathing apparatus. For further information refer to section 8: "Exposure controls/personal protection".

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Evacuate unnecessary personnel. Ensure adequate air ventilation. Do not breathe gas, fumes, vapor or spray.
- 6.1.1. For non-emergency personnel**
- Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene.
- 6.1.2. For emergency responders**
- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
- Emergency procedures : Gas/vapor heavier than air. May accumulate in confined spaces, particularly at or below ground level. Consider the risk of potentially explosive atmospheres. Eliminate every possible source of ignition.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

- For containment : Stop leak if safe to do so. Dike for recovery or absorb with appropriate material.
- Methods for cleaning up : Take up large spills with pump or vacuum and finish with dry chemical absorbent. Use explosion-proof equipment. Take up small spills with dry chemical absorbent. Sweep or shovel spills into appropriate container for disposal. Ventilate area.
- Other information : For disposal of solid materials or residues refer to section 13 : "Disposal considerations".

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.
- Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Ensure good ventilation of the work station. Do not breathe fumes, mist, spray, vapors. Wear personal protective equipment. Avoid contact with skin and eyes. Keep away from ignition sources (including static discharges). Proper grounding procedures to avoid static electricity should be followed. Use only non-sparking tools.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Keep container closed when not in use. Keep away from ignition sources. Moisture sensitive. Keep contents under inert gas.
- Incompatible materials : Refer to Section 10 on Incompatible Materials.
- Storage area : Store in dry, cool, well-ventilated area.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

- Appropriate engineering controls : Ensure good ventilation of the work station. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
- Hand protection : Protective gloves. 29 CFR 1910.138: Hand Protection.
- Eye protection : Chemical goggles or safety glasses. Face shield. 29 CFR 1910.133: Eye and Face Protection.
- Skin and body protection : Wear suitable protective clothing.

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Respiratory protection	: In case of inadequate ventilation wear respiratory protection. 29 CFR 1910.134: Respiratory Protection.
Other information	: Safety shoes. 29 CFR 1910.136: Foot Protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: No data available
Odor	: No data available
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: 134 - 135 °C
Flash point	: 26 °C (closed cup)
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Vapor pressure	: 20.25 mm Hg (@ 20 °C)
Relative density	: No data available
Relative vapor density at 20 °C	: No data available
Specific gravity / density	: 0.89 g/ml (@ 25 °C)
Molecular mass	: 164.27 g/mol
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

9.2. Other information

Refractive index	: 1.377 (@ 20 °C)
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SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

The product is stable at normal handling and storage conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Keep away from heat, sparks and flame.

10.5. Incompatible materials

Metals. Strong bases. Strong oxidizing agents. Water.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Hazardous decomposition products in case of fire, see Section 5.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

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Acute toxicity : Inhalation: Fatal if inhaled.

Triethoxysilane (998-30-1)

LC50 inhalation rat (mg/l)	500 mg/m ³ (Exposure time: 2 h)
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Skin corrosion/irritation : Causes skin irritation.

Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

Specific target organ toxicity (single exposure) : May cause respiratory irritation.

Specific target organ toxicity (repeated exposure) : Not classified

Aspiration hazard : Not classified

Symptoms/injuries after inhalation : Material is destructive to tissue of the mucuous membranes and upper respiratory tract. Cough, shortness of breath, headache, nausea.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Remove to an authorized incinerator equipped with an afterburner and a flue gas scrubber.

Waste disposal recommendations : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Additional information : Recycle the material as far as possible.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN3489 Toxic by inhalation liquid, flammable, corrosive, n.o.s. (with an LC50 lower than or equal to 1000 ml/m³ and saturated vapor concentration greater than or equal to 10 LC50), 6.1, I

UN-No.(DOT) : UN3489

Proper Shipping Name (DOT) : Toxic by inhalation liquid, flammable, corrosive, n.o.s.
with an LC50 lower than or equal to 1000 ml/m³ and saturated vapor concentration greater than or equal to 10 LC50

Transport hazard class(es) (DOT) : 6.1 - Class 6.1 - Poisonous materials 49 CFR 173.132

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Hazard labels (DOT)

- : 6.1 - Poison
- 3 - Flammable liquid
- 8 - Corrosive



Packing group (DOT)

DOT Packaging Non Bulk (49 CFR 173.xxx)

DOT Packaging Bulk (49 CFR 173.xxx)

DOT Symbols

DOT Special Provisions (49 CFR 172.102)

- : I - Great Danger
- : 227
- : 244
- : G - Identifies PSN requiring a technical name
- : 2 - This material is poisonous by inhalation (see 171.8 of this subchapter) in Hazard Zone B (see 173.116(a) or 173.133(a) of this subchapter), and must be described as an inhalation hazard under the provisions of this subchapter.
- B9 - Bottom outlets are not authorized.
- B14 - Each bulk packaging, except a tank car or a multi-unit-tank car tank, must be insulated with an insulating material so that the overall thermal conductance at 15.5 C (60 F) is no more than 1.5333 kilojoules per hour per square meter per degree Celsius (0.075 Btu per hour per square foot per degree Fahrenheit) temperature differential. Insulating materials must not promote corrosion to steel when wet.
- B32 - MC 312, MC 330, MC 331, DOT 412 cargo tanks and DOT 51 portable tanks must be made of stainless steel, except that steel other than stainless steel may be used in accordance with the provisions of 173.24b(b) of this subchapter. Thickness of stainless steel for tank shell and heads for cargo tanks and portable tanks must be the greater of 6.35 mm (0.250 inch) or the thickness required for a tank with a design pressure at least equal to 1.3 times the vapor pressure of the lading at 46 C (115 F). In addition, MC 312 and DOT 412 cargo tank motor vehicles must: a. Be ASME Code (U) stamped for 100% radiography of all pressure-retaining welds; b. Have accident damage protection which conforms with 178.3458 of this subchapter; c. Have a MAWP or design pressure of at least 87 psig; and d. Have a bolted man way cover.
- B74 - Tank cars must have a test pressure of 20.68 Bar (300 psig) or greater and conform to Class 105S, 106, 110, 112J, 114J or 120S.
- T20 - 10 8 mm Prohibited 178.275(g)(3).
- TP2 - a. The maximum degree of filling must not exceed the degree of filling determined by the following: (image) Where: tr is the maximum mean bulk temperature during transport, tf is the temperature in degrees celsius of the liquid during filling, and a is the mean coefficient of cubical expansion of the liquid between the mean temperature of the liquid during filling (tf) and the maximum mean bulk temperature during transportation (tr) both in degrees celsius. b. For liquids transported under ambient conditions may be calculated using the formula: (image) Where: d15 and d50 are the densities (in units of mass per unit volume) of the liquid at 15 C (59 F) and 50 C (122 F), respectively.
- TP13 - Self-contained breathing apparatus must be provided when this hazardous material is transported by sea.
- TP27 - A portable tank having a minimum test pressure of 4 bar (400 kPa) may be used provided the calculated test pressure is 4 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
- TP38 - Each portable tank must be insulated with an insulating material so that the overall thermal conductance at 15.5 C (60 F) is no more than 1.5333 kilojoules per hour per square meter per degree Celsius (0.075 Btu per hour per square foot per degree Fahrenheit) temperature differential. Insulating materials may not promote corrosion to steel when wet.
- TP45 - Each portable tank must be made of stainless steel, except that steel other than stainless steel may be used in accordance with the provisions of 173.24b(b) of this subchapter. Thickness of stainless steel for portable tank shells and heads must be the greater of 6.35 mm (0.250 inch) or the thickness required for a portable tank with a design pressure at least equal to 1.3 times the vapor pressure of the hazardous material at 46 C (115 F).
- : None
- : Forbidden
- : Forbidden
- : D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger vessels in which the limiting number of passengers is exceeded.
- : 40 - Stow "clear of living quarters", 125 - Segregation same as for flammable liquids, but also "away from" flammable solids

DOT Packaging Exceptions (49 CFR 173.xxx)

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)

DOT Vessel Stowage Location

DOT Vessel Stowage Other

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Other information : No supplementary information available.

TDG

No additional information available

Transport by sea

UN-No. (IMDG) : 3489
Proper Shipping Name (IMDG) : TOXIC BY INHALATION LIQUID, FLAMMABLE, CORROSIVE, N.O.S.
Class (IMDG) : 6.1 - Toxic substances
Packing group (IMDG) : I - substances presenting high danger

Air transport

UN-No. (IATA) : 3489
Proper Shipping Name (IATA) : Toxic by inhalation liquid, flammable, corrosive, n.o.s.
Class (IATA) : 6.1 - Toxic Substances

SECTION 15: Regulatory information

15.1. US Federal regulations

Triethoxysilane (998-30-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on the United States SARA Section 302

SARA Section 302 Threshold Planning Quantity (TPQ)	500 lb
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All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

Triethoxysilane (998-30-1)

Listed on the Canadian NDSL (Non-Domestic Substances List)

WHMIS Classification	Class B Division 2 - Flammable Liquid Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects
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EU-Regulations

No additional information available

National regulations

Triethoxysilane (998-30-1)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on INSQ (Mexican national Inventory of Chemical Substances)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

Triethoxysilane (998-30-1)

State or local regulations	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
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California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

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SECTION 16: Other information

Full text of H-phrases:

Acute Tox. 1 (Inhalation)	Acute toxicity (inhalation) Category 1
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Flam. Liq. 3	Flammable liquids Category 3
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H226	Flammable liquid and vapor
H315	Causes skin irritation
H318	Causes serious eye damage
H330	Fatal if inhaled
H335	May cause respiratory irritation

NFPA health hazard

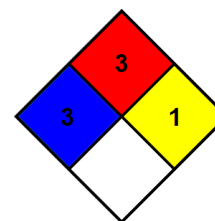
: 3 - Short exposure could cause serious temporary or residual injury even though prompt medical attention was given.

NFPA fire hazard

: 3 - Liquids and solids that can be ignited under almost all ambient conditions.

NFPA reactivity

: 1 - Normally stable, but can become unstable at elevated temperatures and pressures or may react with water with some release of energy, but not violently.



HMIS III Rating

Health

: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability

: 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)

Physical

: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

SDS US (GHS HazCom 2012)

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is offered solely for your consideration, investigation, and verification. It does not represent any guarantee of the properties of the product nor that the hazard precautions or procedures described are the only ones which exist. SynQuest shall not be held liable for any damage resulting from handling or from contact with the above product.